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* Can also use $\tau_{rxn} = \frac{(1.5 \frac{g}{cm^3})(0.05 cm)(\frac{1}{12})}{(1)(k'')(C_{O_2})} = 3600 \Rightarrow k'' \approx 0.54 \frac{cm}{s}$

$3.3 \times 10^{-6} \frac{mol}{cm^3}$

2. (50%) A 1-mm spherical carbon particle ($\rho=1.5 \text{ g/cm}^3$) reacts with oxygen from the air (total pressure = 1 atm; 21% O_2) according to the shrinking core model at 500 °C. The gas-phase mass transfer coefficient is 200 cm/s (see Appendix). The chemical reaction rate constant is 0.2 cm/s (based on the external surface area of the particle). The effective diffusivity of O_2 in the ash layer is unknown, but it is expected that ash layer diffusion is the RDS. Estimate the value of the effective diffusivity, by assuming that the ash-layer resistance term is at least a factor of 10 larger than the larger of the other two resistances. Is this a reasonable value?

Bonus. Let's understand the value of 0.2 cm/s for the chemical reaction rate constant. Show that this value means the following: If the reaction is 1st order with respect to O_2 , 100% of the carbon would be consumed in 1 h.
Hint: 100% carbon consumption in 1 h means that the (average) rate is 1 g C/g C/h.

$$\text{Rate} = \frac{C_A}{\frac{1}{k_g} + \frac{R}{2D_e} + \frac{3}{k''}} \left[\frac{\text{mol } O_2}{\text{cm}^2 \cdot \text{s}} \right] \quad D_e = ?$$

external surface area!

$$\frac{1}{k_g} = 0.005 \frac{s}{cm}; \quad \frac{3}{k''} = \frac{3}{0.2} = 15 \frac{s}{cm} \Rightarrow \frac{R}{2D_e} \geq 150 \frac{s}{cm}$$

$$\therefore D_e \leq \frac{0.05 \text{ cm}}{300 \frac{s}{cm}} = 1.7 \times 10^{-4} \frac{\text{cm}^2}{s} = 1.7 \times 10^{-8} \frac{\text{m}^2}{s}$$

+10 OK, see Appendix, p. 657

Note: The same result is obtained if used $\tau_{rxn}, \tau_{diff}, \tau_{ash}$ as the resistances.

$$\text{Rate} = k'' C_A \Rightarrow k'' = \frac{\text{Rate}}{C_A} = \frac{1 \frac{gC}{gC \cdot h}}{0.21 \frac{atm}{(82.06 \frac{atm \cdot cm^3}{mol \cdot K})(773K)}}$$

$$\approx \left(7.0 \frac{cm^3}{gC \cdot s} \right) \left(\times \frac{gC}{cm^3} \right) \approx 0.18 \frac{cm}{s} \text{ (OK)}$$

$$\frac{dp_s}{6} = \frac{(0.1 \text{ cm})(1.5 \frac{g}{cm^3})}{6} = 0.025 \left(40 \frac{g}{8} \right)$$

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